



**ELEVATE  
YOUR  
EXPECTATIONS**

# ELEVATE YOUR PERFORMANCE

**Soporset paper** is based on first-rate technology and on-going R&D, using the finest raw materials, the most sustainable techniques and the expertise of a top-tier team of specialists.

All this is what makes for sorporset's superior performance.





**RANGE**  
Text 40, 50, 60, 67.5, 80lb  
CoverX 65, 80lb

#### Product Features

- Excellent printing quality
- Extreme brightness
- High opacity for minimal show-through
- Sharp images on every print
- Quality consistency over time

#### Product Benefits

- Improved sheet surface and cut quality reduces dust contamination
- Guaranteed to run on small and large offset presses
- Versatile for a wide variety of offset printing projects
- Competitive cost alternative to coated sheets
- Available in digital sizes, folio and rolls
- Press-ready skids available upon request on some SKU's

#### Common Uses

- Annual Reports
- Premium Catalogues
- Equipment Manuals
- Product Warranties
- Advertising Flyers
- Magazine Covers
- Presentation Folders

#### Environmental Characteristics

- EU Ecolabel awarded (40lb to 80lb Text and 65lb to 80lb Cover)
- ECF (Elemental Chlorine Free)
- Acid free
- The entire Soporset range is FSC<sup>TM</sup> certified. A clear demonstration of our commitment to responsible forest management.

# ELEVATE YOUR IMPACT

**Soporset Premium Opaque Offset** is a paper specially developed to give printers the best of both worlds: quality and value. Made of 100% *Eucalyptus globulus* fibers from Portugal, with 97 GE brightness and high opacity, **Soporset Premium Opaque Offset** guarantees vivid colors, superior image quality and sharp contrast results. It is available in basic weights from 40 to 80 lb Text and 65 to 80 lb Cover.



Also available in paper rolls. Engineered to perform across a wide spectrum of printing equipment and designed for high performances and cost effectiveness.





# ELEVATE YOUR POSSIBILITIES

Soporset Digital Performance is a reliable and cost-effective digital paper, which can be used for all high-quality 2-4 color digital print jobs. It's available in a broad range of weights and sizes, specially engineered to perform across a wide spectrum of a digital imaging machines and will deliver the top performance you need.



**RANGE**  
Text 50, 60, 67.5lb  
CoverX 65, 80lb

### Product Features

- Made of 100% *Eucalyptus globulus* fibers
- Superior performance
- 97 GE brightness (161 CIE whiteness)
- High opacity for minimal show-through
- Sharp images on every print
- Quality consistency over time

### Product Benefits

- Improved sheet surface and cut quality reduces dust contamination
- Guaranteed to run on small and large offset presses
- Versatile for a wide variety of offset printing projects
- Competitive cost alternative to coated sheets
- Available in digital sizes, folio and rolls
- Press-ready skids available upon request on some SKU's

### Common Uses

- Direct mail
- Business collateral
- Variable data printing
- One-to-one marketing
- Short run prints
- Business cards
- Sell sheets

### Environmental Characteristics

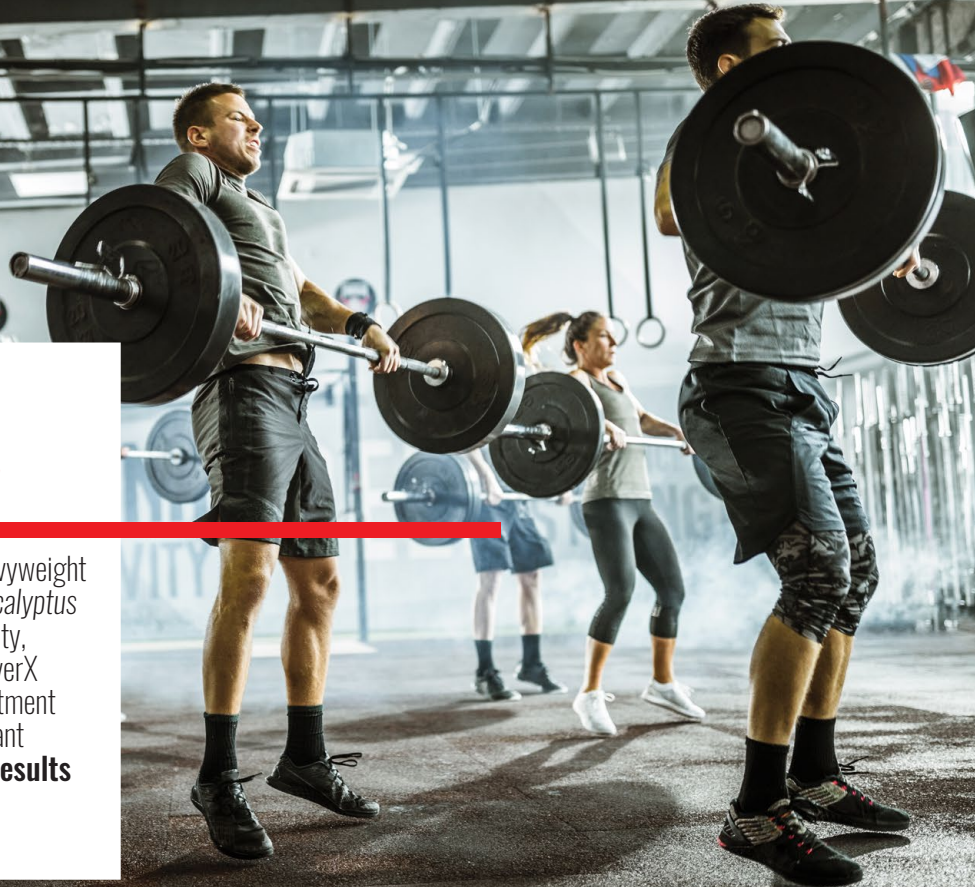
- EU Ecolabel awarded (50lb to 67.5lb Text and 65lb to 80lb Cover)
- ECF (Elemental Chlorine Free)
- Acid free
- The entire Soporset range is FSC<sup>TM</sup> certified. A clear demonstration of our commitment to responsible forest management.



Also available in paper rolls. Engineered to perform across a wide spectrum of printing equipment and designed for high performances and cost effectiveness.

# ELEVATE YOUR CHOICES

**Soporset CoverX range** is the heavyweight paper you need. Made with unique *Eucalyptus globulus* fibers, ensuring better porosity, opacity, bulk and sheet formation, CoverX quality is based on a continuous investment in cutting-edge technology and constant innovation, **so that your printing results excel in every way, every time.**



## Cover Weights

65lb | 80lb

## Main Features

- Superior performance
- Excellent premium quality
- Consistent quality overtime
- Suitable for double-sided printing

## Ideal For

- Stub Tickets
- Invitation Cards
- Premium Catalogues
- Brochures
- Book Covers
- Perfume Boxes

## Environmental Characteristics

EU Ecolabel awarded (65lb to 80lb Cover)  
The entire Soporset range is FSC™ certified.  
A clear demonstration of our commitment to responsible forest management.

Also available in paper rolls. Engineered to perform across a wide spectrum of printing equipment and designed for high performances and cost effectiveness.



# ELEVATE YOUR ENVIRONMENTALISM

We are proud to be a top brand that meets the highest environmental standards. Our range is produced from responsibly managed forests using the most advanced techniques. The manufacturing process is exemplary in terms of responsibility and energy efficiency, for example by using forest biomass as its main source of energy.

- EU Ecolabel awarded
- The entire Soporset range is FSC™ certified. A clear demonstration of our commitment to responsible forest management.

# ELEVATE YOUR FIBER

Soporset's biggest advantage comes from its main raw material: **Eucalyptus globulus** fibers, a natural resource that can regenerate itself in harmony with the environment. Compared to birch, **Eucalyptus globulus** provides 34% more pulp = more paper from the same amount of wood.

### Amount and length of fibers

Other short fibers = longer fiber



**Eucalyptus globulus** = shorter fiber  
= higher number of fibers per unit weight



### Cell wall thickness

Other short fibers = reduced cell wall thickness  
= thinner cell walls



**Eucalyptus globulus** - thick cell walls



Thicker fiber cell walls means thicker paper sheets, contributing to better printing performance.

**Eucalyptus globulus**  
Benefits for paper quality:

- Good porosity
- High opacity
- Good formation

**Eucalyptus globulus**  
Benefits for runnability:

- High stiffness
- Good bulk
- High dimensional stability



The mark of responsible forestry



EU Ecolabel: PT/011/002



STOCK LIST  
**SOPORSET**  
**DIGITAL PERFORMANCE**

ITEM #	PACK	BRIGHTNESS	OPACITY	BS.WGT. (G)	BS.WGT. (GSM)	SIZE (INCHES)	GRAIN DIRECTION	STACKS/ PALLET	SHEETS/ PALLET	SHEETS/ PACK	M.WGT.	LOS PER CARTON	CALIPER
SD500811F	REAM	97	92	50	75	8.5x11	LG	500	10	5,000	9.84	49.2	4.02
SD501117F	REAM	97	92	50	75	11x17	LG	500	5	2,500	19.68	49.2	4.02
SD501218F	REAM	97	92	50	75	12x18	LG	500	5	2,500	22.74	56.85	4.02
SD600811F	REAM	97	95	60	89	8.5x11	LG	500	10	5,000	11.81	59.05	4.45
SD601117F	REAM	97	95	60	89	11x17	LG	500	5	2,500	23.62	59.05	4.45
SD601218F	REAM	97	95	60	89	12x18	LG	500	4	2,000	27.28	54.56	4.45
SD601319F	REAM	97	95	60	89	13x19	LG	500	96*	48,000**	31.20	na	4.45
SD670811F	REAM	97	96	67.5	100	8.5x11	LG	500	8	4,000	13.29	53.12	5.04
SD671117F	REAM	97	96	67.5	100	11x17	LG	500	4	2,000	26.57	53.16	5.04
SD671218F	REAM	97	96	67.5	100	12x18	LG	400	4	1,600	30.69	49.12	5.04
SD671319SF	REAM	97	96	67.5	100	13x19	LG	500	84*	42,000**	35.10	na	5.04

\* Packs/Pallet  
 \*\* Sheets/Pallet

CIE whiteness 161; ISO brightness 110



The mark of responsible forestry



EU Ecolabel: PT/011/002

**SOPORSET**  
 SUPERIOR PERFORMANCE

STOCK LIST  
**SOPORSET**  
**PREMIUM OPAQUE OFFSET**

ITEM #	PACK	BRIGHTNESS	OPACITY	BS.WGT. (LB.)	BS.WGT. (GSM)	SIZE (INCHES)	STACKS/ PALLET	SHEETS/ PALLET	SHEETS/ PACK	M.WGT.	CALIPER
S40235PPF	SKID	97	87	40	60	23x35	1	11,000	-	68	3.15
S40235RF	REAM	97	87	40	60	23x35	1	17,500	500	68	3.15
S402538PPF	SKID	97	87	40	60	25x38	1	11,000	-	80	3.15
S402538RF	REAM	97	87	40	60	25x38	1	17,500	500	80	3.15
S402840PPF	SKID	97	87	40	60	28x40	1	11,000	-	94	3.15
S402840RF	REAM	97	87	40	60	28x40	1	17,500	500	94	3.15
SD01925F	SKID	97	92	50	75	19x25	2	28,000	-	50	3.74
SD01925RF	REAM	97	92	50	75	19x25	2	28,000	500	50	3.74
SD0235PPF	SKID	97	92	50	75	23x35	1	9,500	-	85	3.74
SD0235RF	REAM	97	92	50	75	23x35	1	14,000	500	85	3.74
SD02538PPF	SKID	97	92	50	75	25x38	1	9,500	-	100	3.74
SD02538RF	REAM	97	92	50	75	25x38	1	14,000	500	100	3.74
SD02840PPF	SKID	97	92	50	75	28x40	1	9,500	-	118	3.74
SD02840RF	REAM	97	92	50	75	28x40	1	14,000	500	118	3.74
SD01925F	SKID	97	95	60	90	19x25	2	24,000	-	60	4.49
SD01925RF	REAM	97	95	60	90	19x25	2	24,000	500	60	4.49
SD0229F	SKID	97	95	60	90	23x29	1	12,000	-	84	4.49
SD0229RF	REAM	97	95	60	90	23x29	1	12,000	500	84	4.49
SD0235PPF	SKID	97	95	60	90	23x35	1	7,500	-	102	4.49
SD0235RF	REAM	97	95	60	90	23x35	1	12,000	500	102	4.49
SD02538PPF	SKID	97	95	60	90	25x38	1	7,500	-	120	4.49
SD02538RF	REAM	97	95	60	90	25x38	1	12,000	500	120	4.49
SD02840PPF	SKID	97	95	60	90	28x40	1	7,500	-	141	4.49
SD02840RF	REAM	97	95	60	90	28x40	1	12,000	500	141	4.49
SD11925F	SKID	97	96	67.5	100	19x25	2	22,000	-	68	5.04
SD11925RF	REAM	97	96	67.5	100	19x25	2	22,000	500	68	5.04
SD17235PPF	SKID	97	96	67.5	100	23x35	1	7,000	-	114	5.04
SD17235RF	REAM	97	96	67.5	100	23x35	1	11,000	500	114	5.04
SD17538PPF	SKID	97	96	67.5	100	25x38	1	7,000	-	135	5.04
SD17538RF	REAM	97	96	67.5	100	25x38	1	11,000	500	135	5.04
SD17840PPF	SKID	97	96	67.5	100	28x40	1	7,000	-	159	5.04
SD17840RF	REAM	97	96	67.5	100	28x40	1	11,000	500	159	5.04
SD01925F	SKID	97	98	80	120	19x25	2	19,000	-	80	5.91
SD01925RF	REAM	97	98	80	120	19x25	2	19,000	500	80	5.91
SD0235PPF	SKID	97	98	80	120	23x35	1	6,000	-	136	5.91
SD0235RF	REAM	97	98	80	120	23x35	1	9,500	500	136	5.91
SD02538PPF	SKID	97	98	80	120	25x38	1	6,000	-	160	5.91
SD02538RF	REAM	97	98	80	120	25x38	1	9,500	250	160	5.91
SD02840PPF	SKID	97	98	80	120	28x40	1	6,000	-	189	5.91
SD02840RF	REAM	97	98	80	120	28x40	1	9,500	250	189	5.91

CIE whiteness 161; ISO brightness 110

STOCK LIST  
SOPORSET  
COVER X

ITEM #	PACK	BRIGHTNESS	OPACITY	BS.WGT. (LB.)	BS.WGT. (GSM)	SIZE (INCHES)	CALIPER	SMOOTH	STACKS/ PALLET	SHEETS PACK / COUNTS / PALLET	SHEETS CARTRON	SHEETS PALLET	PACKS PALLET	M-WGT
SC652026F	SKID	97	99	65	176	20x26	8.1	123	2	250	-	6,000	24	130
SC652026RF	REAM	97	99	65	176	20x26	8.1	123	2	250	-	6,000	24	130
SC652335F	SKID	97	99	65	176	23x35	8.1	123	1	250	-	4,500	18	201
SC652335RF	REAM	97	99	65	176	23x35	8.1	123	1	250	-	4,500	18	201
SC652640F	SKID	97	99	65	176	26x40	8.1	123	1	125	-	4,500	36	260
SC652640RF	REAM	97	99	65	176	26x40	8.1	123	1	125	-	4,500	36	260
SC801913F	SKID	97	100	80	217	19x13	10.0	123	4	250	16,000	-	76	76
SC801913RF	REAM	97	100	80	217	19x13	10.0	123	4	250	16,000	64	76	76
SC802026F	SKID	97	100	80	217	20x26	10.0	123	2	250	6,500	-	160	160
SC802026RF	REAM	97	100	80	217	20x26	10.0	123	2	250	6,500	26	160	160
SC802335F	SKID	97	100	80	217	23x35	10.0	123	1	250	3,250	-	248	248
SC802335RF	REAM	97	100	80	217	23x35	10.0	123	1	250	3,250	13	248	248
SC802640F	SKID	97	100	80	217	26x40	10.0	123	1	125	3,250	-	320	320
SC802640RF	REAM	97	100	80	217	26x40	10.0	123	1	125	3,250	26	320	320

\* FSC certified only  
CIE whiteness 161; ISO brightness 110

**SOPORSET™**  
SUPERIOR PERFORMANCE



**ELEVATE  
YOURSELF  
THROUGH  
SUPERIOR  
PERFORMANCE**

WWW.SOPORSET-USA.COM

